

# Safety Data Sheet



Revision Number: 002.3

Issue date: 11/30/2020

## 1. PRODUCT AND COMPANY IDENTIFICATION

**Product name:** BONDERITE M-ED ALUM ETCH 34 ANODIZING known as ALUMINUM ETCHANT 34  
**IDH number:** 595906  
**Product type/use:** Etching Agents for Metals  
**Item number:** 595906  
**Restriction of Use:** None identified  
**Region:** United States  
**Company address:**  
Henkel Corporation  
One Henkel Way  
Rocky Hill, Connecticut 06067  
**Contact information:**  
Telephone: +1 (860) 571-5100  
MEDICAL EMERGENCY Phone: Poison Control Center  
1-877-671-4608 (toll free) or 1-303-592-1711  
TRANSPORT EMERGENCY Phone: CHEMTREC  
1-800-424-9300 (toll free) or 1-703-527-3887  
Internet: www.henkelna.com

## 2. HAZARDS IDENTIFICATION

### EMERGENCY OVERVIEW

**DANGER:** MAY BE CORROSIVE TO METALS.  
CAUSES SEVERE SKIN BURNS AND EYE DAMAGE.

HAZARD CLASS	HAZARD CATEGORY
CORROSIVE TO METALS	1
SKIN CORROSION	1B
SERIOUS EYE DAMAGE	1

### PICTOGRAM(S)



### Precautionary Statements

**Prevention:** Keep only in original packaging. Wash affected area thoroughly after handling. Wear protective gloves, clothing, eye and face protection.  
**Response:** IF SWALLOWED: Rinse mouth. Do NOT induce vomiting. If on skin (or hair): Take off immediately all contaminated clothing. IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing. Immediately call a POISON CENTER or physician. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Wash contaminated clothing before reuse. Absorb spillage to prevent material damage.  
**Storage:** Store locked up. Store in corrosive resistant container with a resistant inner liner.  
**Disposal:** Dispose of contents and/or container according to Federal, State/Provincial and local governmental regulations.

Classification complies with OSHA Hazard Communication Standard (29 CFR 1910.1200) and is consistent with the provisions of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

See Section 11 for additional toxicological information.

## 3. COMPOSITION / INFORMATION ON INGREDIENTS

Hazardous Component(s)	CAS Number	Percentage*
Sodium hydroxide	1310-73-2	30 - 60

\* Exact percentages may vary or are trade secret. Concentration range is provided to assist users in providing appropriate protections.

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#### 4. FIRST AID MEASURES

<b>Inhalation:</b>	If inhaled, immediately remove the affected person to fresh air. If symptoms develop and persist, get medical attention.
<b>Skin contact:</b>	Remove contaminated clothing and footwear. Immediately wash skin thoroughly with soap and water. If symptoms develop and persist, get medical attention.
<b>Eye contact:</b>	In case of contact with the eyes, rinse immediately with plenty of water for 15 minutes, and seek immediate medical attention.
<b>Ingestion:</b>	DO NOT induce vomiting unless directed to do so by medical personnel. Give one to two glasses of water or milk. Never give anything by mouth to a victim who is unconscious or is having convulsions.
<b>Symptoms:</b>	See Section 11.
<b>Notes to physician:</b>	Treat symptomatically and supportively.

#### 5. FIRE FIGHTING MEASURES

<b>Extinguishing media:</b>	Use media appropriate for surrounding material.
<b>Special firefighting procedures:</b>	Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear. Wear full protective clothing.
<b>Unusual fire or explosion hazards:</b>	This product is an aqueous mixture which will not burn.
<b>Hazardous combustion products:</b>	Irritating and toxic gases or fumes may be released during a fire.

#### 6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

<b>Environmental precautions:</b>	Prevent further leakage or spillage if safe to do so. Wear appropriate personal protective equipment. Do not allow product to enter sewer or waterways.
<b>Clean-up methods:</b>	Absorb spill with inert material. Shovel material into appropriate container for disposal. Dispose of according to Federal, State and local governmental regulations.

#### 7. HANDLING AND STORAGE

<b>Handling:</b>	Avoid contact with eyes, skin and clothing. Wash thoroughly after handling. Avoid breathing mists or aerosols of this product. For industrial use only. Do not take internally. NEVER ADD WATER TO PRODUCT. For dilutions, add product slowly to water while stirring. Use caution; heat may be generated.
<b>Storage:</b>	For safe storage, store at or above 40 °F (4.4 °C) Keep container tightly closed and in a cool, well-ventilated place away from incompatible materials. Protect from freezing.

For information on product shelf life, please review labels on container or check the Technical Data Sheet.

#### 8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous Component(s)	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
Sodium hydroxide	2 mg/m3 Ceiling	2 mg/m3 PEL	None	None

<b>Engineering controls:</b>	Ventilation should effectively remove and prevent buildup of any vapor/mist/fume/dust generated from the handling of this product.
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<b>Respiratory protection:</b>	If ventilation is not sufficient to effectively prevent buildup of aerosols, mists or vapors, appropriate NIOSH/MSHA respiratory protection must be provided.
<b>Eye/face protection:</b>	Safety goggles or safety glasses with side shields.
<b>Skin protection:</b>	Wear impervious gloves for prolonged contact. Gloves should be tested to determine suitability for prolonged contact. Use of impervious apron and boots are recommended.

## 9. PHYSICAL AND CHEMICAL PROPERTIES

<b>Physical state:</b>	Liquid
<b>Color:</b>	Light yellow
<b>Odor:</b>	Odorless
<b>Odor threshold:</b>	Not available.
<b>pH:</b>	> 12.5
<b>Vapor pressure:</b>	Not determined
<b>Boiling point/range:</b>	> 100 °C (> 212°F)calculated
<b>Melting point/ range:</b>	46 °F (7.8 °C)
<b>Specific gravity:</b>	1.50 - 1.53
<b>Vapor density:</b>	Not determined
<b>Flash point:</b>	Not applicable
<b>Flammable/Explosive limits - lower:</b>	Not available.
<b>Flammable/Explosive limits - upper:</b>	Not available.
<b>Autoignition temperature:</b>	Not applicable
<b>Flammability:</b>	Not applicable
<b>Evaporation rate:</b>	Not available.
<b>Solubility in water:</b>	Complete
<b>Partition coefficient (n-octanol/water):</b>	Not determined
<b>VOC content:</b>	Not applicable
<b>Viscosity:</b>	Not available.
<b>Decomposition temperature:</b>	Not available.

## 10. STABILITY AND REACTIVITY

<b>Stability:</b>	Stable at normal conditions.
<b>Hazardous reactions:</b>	None under normal processing.
<b>Hazardous decomposition products:</b>	None identified.
<b>Incompatible materials:</b>	This product reacts with acids. Adding water to this product may cause localized overheating and splattering.
<b>Reactivity:</b>	Not available.
<b>Conditions to avoid:</b>	Avoid contact with water.

## 11. TOXICOLOGICAL INFORMATION

<b>Relevant routes of exposure:</b>	Skin, Inhalation, Eyes
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#### Potential Health Effects/Symptoms

<b>Inhalation:</b>	Mists, vapors or liquid may cause severe irritation or burns.
<b>Skin contact:</b>	Corrosive to the skin. Contact with the skin or mucous membranes may cause severe irritation and burns.
<b>Eye contact:</b>	This product is severely irritating to the eyes and may cause irreversible damage including burns and blindness.
<b>Ingestion:</b>	This product may produce corrosive damage to the gastrointestinal tract if it is swallowed.

Hazardous Component(s)	LD50s and LC50s	Immediate and Delayed Health Effects
Sodium hydroxide	None	Irritant, Corrosive, Eyes

Hazardous Component(s)	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
Sodium hydroxide	No	No	No

## 12. ECOLOGICAL INFORMATION

Ecological information: Not available.

## 13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

**Recommended method of disposal:** Dispose of according to Federal, State and local governmental regulations. This product contains a chelating agent.

## 14. TRANSPORT INFORMATION

The transport information provided in this section only applies to the material/formulation itself, and is not specific to any package/configuration.

#### U.S. Department of Transportation Ground (49 CFR)

**Proper shipping name:** Sodium hydroxide solution  
**Hazard class or division:** 8  
**Identification number:** UN 1824  
**Packing group:** II  
**DOT Hazardous Substance(s):** Sodium hydroxide

#### International Air Transportation (ICAO/IATA)

**Proper shipping name:** Sodium hydroxide solution  
**Hazard class or division:** 8  
**Identification number:** UN 1824  
**Packing group:** II

#### Water Transportation (IMO/IMDG)

**Proper shipping name:** SODIUM HYDROXIDE SOLUTION  
**Hazard class or division:** 8  
**Identification number:** UN 1824  
**Packing group:** II

## 15. REGULATORY INFORMATION

#### United States Regulatory Information

**TSCA 8 (b) Inventory Status:** All components are listed as active or are exempt from listing on the Toxic Substances Control Act (TSCA) inventory.

**TSCA 12 (b) Export Notification:** None above reporting de minimis

**CERCLA/SARA Section 302 EHS:** None above reporting de minimis.  
**CERCLA/SARA Section 311/312:** Immediate Health, Reactive  
**CERCLA/SARA Section 313:** None above reporting de minimis.  
**CERCLA Reportable quantity:** Sodium hydroxide (CAS# 1310-73-2) 1,000 lbs. (454 kg)

**California Proposition 65:** No California Proposition 65 listed chemicals are known to be present.

## Canada Regulatory Information

**CEPA DSL/NDL Status:**

All components are listed on or are exempt from listing on the Canadian Domestic Substances List.

## 16. OTHER INFORMATION

**This safety data sheet contains changes from the previous version in sections:** Reviewed SDS. Reissued with new date.

**Prepared by:** Product Safety and Regulatory Affairs

**Issue date:** 11/30/2020

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